MODFIED PHENOL – PHORMALDEHYDE RESINS USED FOR PLAYWOOD GLUING

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ABSTRACT

In this study the influence of tartaric acid, ferric chloride, phthalic anhydride and quebracho extract on the setting time of phenol-formaldehyde resin and the adhesive strength of adhesive-bonded joint was investigated. The test samples used for the experiments were in dry state and previously immersed in boiling water for one hour. The amounts of applied modifiers were 0.5 %; 1.0 %, 1.5 % and 2 % in relation to solid content of the resin. It was found that added compounds exert a positive influence on the setting time of the resin, in addition to improving the binding strength of the produced plywood.

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