

**COMPARATIVE RESEARCH ON THE DESTRUCTIVE BENDING MOMENTS  
OF END CORNER JOINTS OF FRAME STRUCTURAL ELEMENTS MADE  
OF SOLID SPRUCE WOOD WITH A CROSS SECTION OF 50 x 30 mm  
PART I: END CORNER BUT JOINTS AND FACE SPLINED JOINTS**

*Georgi Kyuchukov, Borislav Kyuchukov, Vasil Jivkov, Asya Marinova,  
Gjorgji Gruevski, Vasil Masov*

**ABSTRACT**

*The results from the research on destructive bending moments of end corner but joints and face splined joints of structural elements made of solid spruce wood with a cross section of 50 x 30 mm are given, where these joints are used mainly in construction of sitting furniture, tables and beds.*

*It was found that the type of joints has significant influence on the destructive bending moment. This is defined by the type and size of joint elements and the area of the contact surfaces of the joints.*

*The splined joints are destroyed in a considerably higher bending moment in comparison with the other researched types of joints.*

*Miter joints and those strengthened with staples have higher destructive bending moment than but joints, and joints under right angle have higher destructive bending moment than lap joints, because the former have a bigger area of gluing.*

*It is recommended that the research results are taken into consideration in strength design of furniture.*

**REFERENCES**

- Gruevski, G. (2007): Izstrajuvanja na sostavite vo konstruktsiite na stolovi, izraboteni od kostenovo drvo. – Doktorska disertatsia, Faculty of forestry, Skopje.
- Jivkov, V. (2001): Influence of the tolerances on the strength characteristics of the main glued joints of furniture. PhD thesis, University of Forestry, Sofia.
- Karalivanos, A. (1992): Comparative studies on strength characteristics of joints in chair constructions made from beech wood. PhD. thesis, Aristotle University of Thessaloniki.
- Kjuschukov, G., Entshev, E., Blaskova, G., Georgieva, A. (1990): Physikalische eigenschaften des einheimischen föhre fichten- und tannenholzes. – Nauchni trudove na WLTI, tom 34, serija MTD, Sofia “Zemizdat”, 95-98.
- Kjuschukov, G., Entshev, E., Blaskova, G. (1990): Jakostite na ogavane i natisk na darwesinata na belija bor, smartscha i elata ot UOGS Jundola. – Gorsko stopanstwo, 46, No 4, 17-18.
- Kjuschukov, G., Entshev, E., Blaskova, G., Georgieva, A. (1992): Warhu modula na linejna deformacia na darwesinata na smartscha i elata ot UOGS Jundola. – Nauchni trudove na WLTI, tom 35, serija MTD, Sofia “Zemizdat”, 17-21.
- Kyuchukov, G., Marinova, A., Kyuchukov, B., Gruevski, G. (2004): Stiffness coefficients of corner joints of details from chestnut wood. – Proceedings, 12th Balkan conference of standardization, BSS, Sofia. 98-101.
- Kyuchukov, G., Gruevski, G., Marinova, A., Kyuchukov, B. (2008): Stiffness coefficients under bending test of end corner joints of frame structural elements made of sweet chestnut wood.– 7th Symposium with International symposium “Furniture 2008”, Faculty of Wood Science and Technology, Zvolen, Slovakia, ISBN 978-80-228-1839-1
- Kyuchukov, G., Gruevski, G., Marinova, A., Kyuchukov, B. (2008): Stiffness coefficients under bending test of T-shape corner joints of frame structural elements made of sweet chestnut wood.– Proceedings

scientific papers, scientific technical conference “Innovation in woodworking industry and engineering design”, Yundola, 14-16 November 2008, 265-270.

Kyuchukov, G., Gruevski, G., Marinova, A., Kyuchukov, B. (2009): Comparative analysis of stiffness coefficients of end and T-shape corner joints of frame structural elements made of sweet chestnut wood.– 20th International scientific conference , University of Zagreb, Proceedings, Zagreb, October 2009, 101-104.

Kyuchukov, G., Gruevski, G., Kyuchukov, B. (2010): Comparative studies on destructive bending moments of end corner joints of component of solid chestnut wood with a cross section of 50 x 25 mm.– Proceedings scientific papers, scientific technical conference “Innovation in woodworking industry and engineering design”, Sofia 5-7 November 2010, 206-210. Yosifov, N. (1989): Theoretic-experimental Investigations on the Structural Characteristic and Prognostication of the Quality Indices of Particleboards. Dissertation for DSc., University of Forestry, Sofia (in Bulgarian).

Kyuchukov, G., Gruevski, G., Marinova, A., Kyuchukov, B., Jivkov, V. (2011): Stifness coeficients under bending test of end corner joints of structural elements made of sweet chestnut wood. - Zagreb university, 2011 г., International scientific conference, 89-97.

Kyuchukov, G., Gruevski, G., Kyuchukov, B. (2012): Comparative studies on destructive bending moments of T-shape corner joints of frame structural elements made of sweet chestnut wood. with a cross section 50 x 25 mm - “Innovation in woodworking industry and engineering design”, Sofia, No 1/2012, vol 1, 79 -85.

Kyuchukov G., Marinova, A., Gruevski, G., Kyuchukov, B., Jivkov, V. (2012). Stufness coefficients under bending test of T-sharpe corner joints of frame structural elements with a cross section 50 x 30 mm made of sweet chestnut wood. - Zagreb university, 2012 г., 23rd International scientific conference, Proceedings, 97-102.

Kyuchukov B., Kyuchukov, G., Jivkov, V. (2012). Comparative study on the destructive bending moments of some T-sharpe corner joints from beech wood with cross section of 50 x 25 mm. - Zagreb university, 2012 г., 23rd International scientific conference, Proceedings, 103-110.

Kyuchukov, G., Gruevski, G., Kyuchukov, B. (2103): Comparative analysis between the destructive bending moments of end and T-shape corner joints of frame structural elements made of solid chestnut wood with a cross section 50 x 25 mm. – University of forestry, Faculty of forest industry, Innovation in woodworking industry and engineering design, INNO vol. II, Sofia, ISSN 1314-6149, 1/2013, 93-97.

Kyuchukov, B., Kyuchukov, G., Jivkov, V. (2013): Comparative study on the destructive bending moments of some end corner joints of structural elements of solid beech wood with cross section 50 x 25 mm. - University of forestry, Faculty of forest industry, Innovation in woodworking industry and engineering design, INNO vol II, Sofia, ISSN 1314-6149, 1/2013, 98-104.

Kyuchukov, G., Marinova, A., Gruevski, G., Kyuchukov, B., Jivkov, V. (2013): Comparative analysis of stiffness coefficients under bending test of end and T-shape corner joints of frame structural elements with cross section of 50 x 30 mm.-International scientific technical conference “Wood technologies and product design”, Ohrid, May, 2013, 135–138.